

# CHARACTERISTICS PORCELAIN (Group Bla)

Date:: 04/02/2014

MODEL: COTTO SIZE: 331,5X331,5 SERIE RUSTIC

### 1.-CLASSIFICATION (UNE-EN 14.411).

Dry Pressed Ceramics Tiles with low water absorption - Group Bla , E≤0,5% .

### 2.-SPECIFICATIONS (UNE-EN 14.411)

REQUIREMENTS	Test ISO Part	REQUERIMENTS STANDARD	TEST RESULTS
Dimensions and Surface Quality	ISO 10545-2	SEVERAL	
Water Absorption	ISO 10545-3	≤ 0,5 %	0,152
Modulus of Rupture	ISO 10545-4	$\geq$ 35 N/mm <sup>2</sup> (357 Kg./cm <sup>2</sup> )	PASS
MOHS	EN 101	(*)	6
Crazing Resistance	ISO 10545-11	(*)	PASS
Resistance to chemicals			
- Household chemicals: Ammonium chloride solution 100 g/l		Min GB	GA
- Swimming pool salts: Sodium Hypochlorite solution 20 mg/l		Min GB	GA
- Acids and alkalies:			
Low concentrations: Hydrochloric acid solution (3%)	ISO 10545-13	(*)	GLA
Citric acid solution 100 g/l	130 10343-13	(*)	GLA
Potassium hydroxide 30 g/l	W W	(*)	GLA
High concentrations: Hydrochloric acid solution (18%)		(*)	GHA
Lactic acid solution (5%)		(*)	GHA
Potassium hydroxide 100 g/l		(*)	GHA
Resistance to staining:			
lodine/alcohol solution 13 g/l	ISO 10545-14	Min 3	5
Cr <sub>2</sub> O <sub>3</sub> /FE <sub>2</sub> O <sub>3</sub> + light oil		Min 3	5
Olive oil		Min 3	5
Abrasion Resistance:	ISO 10545-7	(*)	III
Frost Resistance	ISO 10545-12	Required	PASS
Slip resistance - Pendulumm method	UNE-ENV12 633	(*)	37º /class 1

APLICATION GROUPS	
According to its chara	cteristics, Hijos de F. Gaya Fores, defines this model as group:
	С

(\*) as manufacturer confirms

Date: 04/02/2014





## CHARACTERISTICS PORCELAIN (Group Bla)

Date:: 04/02	/2014	
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MODEL: NATURAL SIZE: 331,5X331,5

SERIE RUSTIC

## 1.-CLASSIFICATION (UNE-EN 14.411).

Dry Pressed Ceramics Tiles with low water absorption - Group Bla , E≤0,5% .

2SPECIFICATIONS (	UNE-EN 14.411)
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REQUIREMENTS	Test ISO Part	REQUERIMENTS STANDARD	TEST RESULTS
Dimensions and Surface Quality	ISO 10545-2	SEVERAL	-
Water Absorption	ISO 10545-3	≤ 0,5 %	0,167
Modulus of Rupture	ISO 10545-4	$\geq$ 35 N/mm <sup>2</sup> (357 Kg./cm <sup>2</sup> )	PASS
MOHS	EN 101	(*)	7
Crazing Resistance	ISO 10545-11	(*)	PASS
Resistance to chemicals			
- Household chemicals: Ammonium chloride solution 100 g/l		Min GB	GA
- Swimming pool salts: Sodium Hypochlorite solution 20 mg/l		Min GB	GA
- Acids and alkalies:			
Low concentrations: Hydrochloric acid solution (3%)	ISO 10545-13	(*)	GLA
Citric acid solution 100 g/l	130 10343-13	(*)	GLA
Potassium hydroxide 30 g/l		(*)	GLA
High concentrations: Hydrochloric acid solution (18%)		(*)	GHA
Lactic acid solution (5%)		(*)	GHA
Potassium hydroxide 100 g/l		(*)	GHA
Resistance to staining:			
Iodine/alcohol solution 13 g/l	ISO 10545-14	Min 3	5
$Cr_2O_3/FE_2O_3 + light oil$	130 10343-14	Min 3	5
Olive oil		Min 3	5
Abrasion Resistance:	ISO 10545-7	(*)	III (750v)
Frost Resistance	ISO 10545-12	Required	PASS
Slip resistance - Pendulumm method	UNE-ENV12 633	(*)	33º /class 1

LICATION GROUPS		
According to its chara	eristics, Hijos de F. Gaya Fores, defines this model as group:	
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(\*) as manufacturer confirms

Date: 04/02/2014





## CHARACTERISTICS PORCELAIN (Group Bla)

Date:: 04/02/2014

MODEL: MOKA SIZE: 331,5X331,5 SERIE RUSTIC

### 1.-CLASSIFICATION (UNE-EN 14.411).

Dry Pressed Ceramics Tiles with low water absorption - Group Bla , E≤0,5% .

## 2.-SPECIFICATIONS (UNE-EN 14.411)

REQUIREMENTS	Test ISO Part	REQUERIMENTS STANDARD	TEST RESULTS
Dimensions and Surface Quality	ISO 10545-2	SEVERAL	-
Water Absorption	ISO 10545-3	≤ 0,5 %	0,211
Modulus of Rupture	ISO 10545-4	$\geq$ 35 N/mm <sup>2</sup> (357 Kg./cm <sup>2</sup> )	PASS
MOHS	EN 101	(*)	6
Crazing Resistance	ISO 10545-11	(*)	PASS
Resistance to chemicals			
- Household chemicals: Ammonium chloride solution 100 g/l		Min GB	GA
- Swimming pool salts: Sodium Hypochlorite solution 20 mg/l		Min GB	GA
- Acids and alkalies:			
Low concentrations: Hydrochloric acid solution (3%)	ISO 10545-13	(*)	GLA
Citric acid solution 100 g/l	130 10343-13	(*)	GLA
Potassium hydroxide 30 g/l		(*)	GLA
High concentrations: Hydrochloric acid solution (18%)	3	(*)	GHA
Lactic acid solution (5%)	,	· (*)	GHA
Potassium hydroxide 100 g/l		(*)	GHA
Resistance to staining:			
lodine/alcohol solution 13 g/l	ISO 10545-14	Min 3	5
Cr <sub>2</sub> O <sub>3</sub> /FE <sub>2</sub> O <sub>3</sub> + light oil		Min 3	5
Olive oil		Min 3	5
Abrasion Resistance:	ISO 10545-7	(*)	П
Frost Resistance	ISO 10545-12	Required	PASS
Slip resistance - Pendulumm method	UNE-ENV12 633	(*)	37º /class 1

LICATION GROUPS		
According to its	characteristics, Hijos de F. Gaya Fores, defines this model as group:	
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#### 1.- CLASIFICATION.

Water abs.	Group I E ≤ 3 %	Group IIa 3 % < E ≤ 6 %	Group IIb 6 % < E ≤ 10 %	Group III E > 10 %
A Extruded	Group AI ISO 13006 Annex A1	Group Alla ISO 13006 Annex A2:	Group Allb ISO 13006 Annex A2b	Group AIII ISO 13006 Annex A3
B Dry pressed	Group Bla $E \le 0.5\%$ ISO 13006 Annex Bla	Group Blla	Group BIIb	Group BIII
b bly pressed	Group BIb $0.5 < E \le 3 \%$ ISO 13006 Annex BIb	ISO 13006 Annex B2a	ISO 13006 Annex B2b	ISO 13006 Annex B3
C Others	Group CI	Group Clla	Group CIIb	Group CIII

#### 2.-CHARACTERISTICS

RESISTANCE TO	CLASS	MEANING
	5	The stain is removed with hot water and a damp cloth
	4	The stain is removed with a weak cleaning agent.
Stains	3	The stain is removed with mechanical cleaning and a strong cleaning agent
	2	The stain is removed with sitable solvent after immersion for 24 h.
	1	The stain is not removed
Household chemicals	GA(V)	Non Visible effect (if the hue becomes slightly different, this is not considered to be achemical attack)
Swimming pool salts	GB(V)	Definite change in appearance
	GC(V)	Partial or complete loss of the original surface
Acids and alkalies		
Low concentrations (L)	GLA(V)	Non Visible effect (if the hue becomes slightly different, this is not considered to be achemical attack)
Low concentrations (L)	GLB(V)	Definite change in appearance
	GLC(V)	Partial or complete loss of the original surface
High concentrations (H)	GHA(V)	Non Visible effect (if the hue becomes slightly different, this is not considered to be achemical attack)
mgn concentrations (n)	GHB(V)	Definite change in appearance
	GHC(V)	Partial or complete loss of the original surface

#### 3.- APPLICATIONS GROUPS

GROUP A	Recommended for moderate or low level transit. Suitable for beddrooms and/or bathrooms in houses (avoid any kind of
	abrassion).

GROUP B.- Suitable for light or medium transit, such as rooms inside houses, except for kitchens or areas with direct acces from outside.

GROUP C.- Floorings recommended for medium transit, suitable for hauses, allkind of rooms included kitchen or near to entrance areas.

**GROUP D.-** Flooring suitable for heavy traffic, such as entrances to houses with direct acces from the outside, all kind of rooms and professional offices.

GROUP GRAN TRANSITO- Flooring suitable and recommended for very heavy traffic

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