

CHARACTERISTICS PORCELAIN (Group Bla)

Date::	10	/09	/201	5

	MODEL: SIZE :	BLACK 331,5X331,5	SERIE	HERITAGE	
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1.-CLASSIFICATION (UNE-EN 14.411).

Dry Pressed Ceramics Tiles with low water absorption - Group BIa , E≤0,5% .

2.-SPECIFICATIONS (UNE-EN 14.411) REQUERIMENTS TEST **Test ISO Part REQUIREMENTS STANDARD RESULTS** ISO 10545-2 **SEVERAL Dimensions and Surface Quality** Water Absorption ISO 10545-3 ≤ 0,5 % 0,105 \geq 35 N/mm² Modulus of Rupture ISO 10545-4 PASS (357 Kg./cm²) EN 101 MOHS (*) ISO 10545-11 (*) PASS Crazing Resistance Resistance to chemicals - Household chemicals: Ammonium chloride solution 100 g/l Min GB GΑ - Swimming pool salts: Sodium Hypochlorite solution 20 mg/l Min GB GΑ - Acids and alkalies: Low concentrations: Hydrochloric acid solution (3%) (*) GLA ISO 10545-13 (*) Citric acid solution 100 g/l GLA Potassium hydroxide 30 g/l (*) GLA (*) GHA High concentrations: Hydrochloric acid solution (18%) Lactic acid solution (5%) GHA Potassium hydroxide 100 g/l (*) GHA Resistance to staining: Iodine/alcohol solution 13 g/I Min 3 5 ISO 10545-14 Cr₂O₃/FE₂O₃ + light oil Min 3 5 Min 3 5 Olive oil ISO 10545-7 (*) IV Abrasion Resistance: ISO 10545-12 Required Frost Resistance **PASS** Slip resistance - Pendulumm method UNE-ENV12 633 (*) 25º /class 1

3APLICAT	ION GROUPS	
	According to its characteristics, Hijos de F. Gaya Fores, defines this model as group:	
	D	

(*) as manufacturer confirms

Date: 10/09/2015

1.- CLASIFICATION.

Water abs.	Group I	Group IIa	Group IIb	Group III
production	E ≤ 3 %	3 % < E ≤ 6 %	6 % < E ≤ 10 %	E > 10 %
A Extruded	Group Al	Group Alla	Group Allb	Group AllI
A Extraueu	ISO 13006 Annex A1	ISO 13006 Annex A2a	ISO 13006 Annex A2b	ISO 13006 Annex A3
	Group Bla E ≤ 0.5 %			
D. Downward	ISO 13006 Annex Bla	Group Blla	Group BIIb	Group BIII
B Dry pressed	Group BIb	ISO 13006 Annex B2a	ISO 13006 Annex B2b	ISO 13006 Annex B3
	0,5 < E ≤ 3 %			
	ISO 13006 Annex Blb			
C Others	Group Cl	Group Clla	Group CIIb	Group CIII

2.-CHARACTERISTICS

RESISTANCE TO	CLASS	MEANING
	5	The stain is removed with hot water and a damp cloth
	4	The stain is removed with a weak cleaning agent.
Stains	3	The stain is removed with mechanical cleaning and a strong cleaning agent
	2	The stain is removed with sitable solvent after immersion for 24 h.
	1	The stain is not removed
Household chemicals	GA(V)	Non Visible effect (if the hue becomes slightly different, this is not considered to be achemical attack)
Swimming pool salts	GB(V)	Definite change in appearance
	GC(V)	Partial or complete loss of the original surface
Acids and alkalies		
Low concentrations (L)	GLA(V)	Non Visible effect (if the hue becomes slightly different, this is not considered to be achemical attack)
Low concentrations (L)	GLB(V)	Definite change in appearance
	GLC(V)	Partial or complete loss of the original surface
		Non Visible effect (if the hue becomes slightly different, this is not
High concentrations (H)	GHA(V)	considered to be achemical attack)
riigh concentrations (11)	GHB(V)	Definite change in appearance
		Partial or complete loss of the original surface

3.- APPLICATIONS GROUPS

GROUP A	Recommended for moderate or low level transit. Suitable for beddrooms and/or bathrooms in houses (avoid any kind of
	abrassion).

GROUP B.- Suitable for light or medium transit, such as rooms inside houses, except for kitchens or areas with direct acces from outside.

GROUP C.- Floorings recommended for medium transit, suitable for hauses, allkind of rooms included kitchen or near to entrance areas.

GROUP D.- Flooring suitable for heavy traffic, such as entrances to houses with direct acces from the outside, all kind of rooms and professional offices.

GROUP GRAN TRANSITO.- Flooring suitable and recommended for very heavy traffic

OBSERVACIONES:			



CHARACTERISTICS PORCELAIN (Group BIa)

DATE: 27/09/2017

MODEL:	HERITAGE MIX 1a	SERIE HERITAGE
	SIZE 33,15X33,1	CODE 2000000000011155

1.-CLASIFICATION (UNE-EN 14411).

Dry Pressed Ceramics Tiles with low water absorption - Group BIa , $E \le 0.5\%$ for internal and external floors and walls.

2SPECIFICATIONS (UNE-EN 14.411 - ISO13.006)			
REQUIREMENTS	STANDARD APPLIED	REQUERIMENTS STANDARD	TEST RESULTS
Dimensions and Surface Quality	ISO 10545-2		PASS
Water Absorption	ISO 10545-3	E ≤ 0,5 %	PASS
Modulus of Rupture	ISO 10545-4	\geq 35 N/mm ²	PASS
MOHS	EN 101	(*)	5
Crazing Resistance	ISO 10545-11	(*)	PASS
Resistance to chemicals - Household chemicals: Ammonium chloride solution 100 g/l - Swimming pool salts: Sodium Hypochlorite solution 20 mg/l - Acids and alkalies: Low concentrations: Hydrochloric acid solution (3%) Citric acid solution 100 g/l Potassium hydroxide 30 g/l High concentrations: Hydrochloric acid solution (18%) Lactic acid solution (5%)	ISO 10545-13	Min B Min B (*) (*) (*) (*) (*) (*) (*)	GA GA GLA GLA GHA GHA
Potassium hydroxide 100 g/l Resistance to staining:	700 10717 11	(*)	GHA
Cr2O3/FE2O3 + light oil	ISO 10545-14	Min 3	5
Abrasion Resistance (PEI):	ISO 10545-7	(*)	IV
Frost Resistance	ISO 10545-12	Required	PASS
Slip resistance	DIN 51130 (R) ANSI 137.1 (DCOF) UNE-ENV 12633(Class)	(*) (*) (*)	>0,42 31°/1

3.-APLICATION GROUPS

According to its characteristics, Hijos de F. Gaya Fores, defines this model as group:

GRUPO D

(*) as manufacturer confirms



R+D Manager



1.- CLASIFICATION.

Water abs.	Group I	Group IIa	Group IIb	Group III
production	E ≤ 3 %	3 % < E ≤ 6 %	6 % < E ≤ 10 %	E > 10 %
A Extruded	Group Al	Group Alla	Group Allb	Group AIII
A Extraded	ISO 13006 Annex A1	ISO 13006 Annex A2a	ISO 13006 Annex A2b	ISO 13006 Annex A3
	Group Bla			
	E ≤ 0,5 %			
B Dry pressed	ISO 13006 Annex Bla	Group Blla	Group BIIb	Group BIII
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	GC(V)	Partial or complete loss of the original surface
Acids and alkalies		
	GLA(V)	Non Visible effect (if the hue becomes slightly different, this is
Low concentrations (L)	GLB(V)	Definite change in appearance
	GLC(V)	Partial or complete loss of the original surface
	GHA(V)	Non Visible effect (if the hue becomes slightly different, this is
High concentrations (H)	GHB(V)	Definite change in appearance
	GHC(V)	Partial or complete loss of the original surface

3.- APPLICATIONS GROUPS

GROUP A	Recommended for moderate or low level transit. Suitable for beddrooms and/or bathrooms in houses (avoid any kind of
	abrassion).

GROUP B.- Suitable for light or medium transit, such as rooms inside houses, except for kitchens or areas with direct acces from outside.

GROUP C.- Floorings recommended for medium transit, suitable for hauses, allkind of rooms included kitchen or near to entrance are:

GROUP D.- Flooring suitable for heavy traffic, such as entrances to houses with direct acces from the outside, all kind of rooms and professional offices.

GROUP GRAN TRANSITO.- Flooring suitable and recommended for very heavy traffic

OBSERVACIONES:			