



TECHNICAL SPECIFICATIONS	
QUALITY LABORATORY	
MODEL	ATELIER BURNT 15X90mm / 6"X36"

BODY TYPE	PORCELAIN Group Bla
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	Body Technical Specifications	TEST METHOD	Standard Value	Pass/Fail
	Length and Width	ISO 10545-2 ASTM C499	+/- 0.6 %	PASS
	Thickness	ISO 10545-2 ASTM C499	+/- 5 %	PASS
	Straightness of sides	ISO 10545-2 ASTM C485	+/- 0.5 %	PASS
	Surface Planarity	ISO 10545-2 ASTM C485	+/- 0.5 %	PASS
	Squareness/Rectangularity	ISO 10545-2 ASTM C502	+/- 0.6 %	
	Water Absorption	ISO 10545-3 ASTM C373	EB ≤ 0.5 %	PASS
	Modulus of Rupture	ISO 10545-4 ASTM C648	S ≥ 1300 N > 500lbf	PASS
	Bending Strength	ISO 10545-4 ASTM C482	R ≥ 35 N/mm ² > 200psi	PASS
	Frost Resistance	ISO 10545-12 ASTM C1026	RESIST	PASS
	Linear Thermal Expansion Coefficient	ISO 10545-8 ASTM C372	9*10 ⁻⁶ K ⁻¹ max.	PASS

	Technical Specifications of Surface	TEST METHOD	Standard Value	Pass/Fail
	Slipperiness	UNE-ENV-12633	CLASS 2 (Rd 42)	PASS
		ANSI A137.1:2012	> 0.42W	PASS
	Surface Abrasion Resistance	ISO 10545-7	II	PASS
	Surface Hadrness (MOHS Scale)	UNE 67-101	4	PASS
	Acids and Alkalis Resistance	ISO 10545-13 ASTM C650	GLA/GLA	PASS
	Staining Resistance	ISO 10545-14 ASTM CTI 81-7	5	PASS
	Surface Quality	ISO 10545-2	>95 % OK	PASS
	Shade Variation	Tiles with random shade and aspect variation		V3

GOODS ARE IN CONFORMITY WITH IDO 13006 STANDARS



TECHNICAL SPECIFICATIONS	
QUALITY LABORATORY	
MODEL	ATELIER CASTAGNO 15X90mm / 6"X36"

BODY TYPE	PORCELAIN Group Bla
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	Body Technical Specifications	TEST METHOD	Standard Value	Pass/Fail
	Length and Width	ISO 10545-2 ASTM C499	+/- 0.6 %	PASS
	Thickness	ISO 10545-2 ASTM C499	+/- 5 %	PASS
	Straightness of sides	ISO 10545-2 ASTM C485	+/- 0.5 %	PASS
	Surface Planarity	ISO 10545-2 ASTM C485	+/- 0.5 %	PASS
	Squareness/Rectangularity	ISO 10545-2 ASTM C502	+/- 0.6 %	
	Water Absorption	ISO 10545-3 ASTM C373	EB ≤ 0.5 %	PASS
	Modulus of Rupture	ISO 10545-4 ASTM C648	S ≥ 1300 N > 500lbf	PASS
	Bending Strength	ISO 10545-4 ASTM C482	R ≥ 35 N/mm ² > 200psi	PASS
	Frost Resistance	ISO 10545-12 ASTM C1026	RESIST	PASS
	Linear Thermal Expansion Coefficient	ISO 10545-8 ASTM C372	9*10 ⁻⁶ K ⁻¹ max.	PASS

	Technical Specifications of Surface	TEST METHOD	Standard Value	Pass/Fail
	Slipperiness	UNE-ENV-12633	CLASS 2 (Rd 39)	PASS
		ANSI A137.1:2012	> 0.42W	PASS
	Surface Abrasion Resistance	ISO 10545-7	II	PASS
	Surface Hardness (MOHS Scale)	UNE 67-101	4	PASS
	Acids and Alkalis Resistance	ISO 10545-13 ASTM C650	GLA/GLA	PASS
	Staining Resistance	ISO 10545-14 ASTM CTI 81-7	5	PASS
	Surface Quality	ISO 10545-2	>95 % OK	PASS
	Shade Variation	Tiles with random shade and aspect variation		V3

GOODS ARE IN CONFORMITY WITH ISO 13006 STANDARDS



TECHNICAL SPECIFICATIONS	
QUALITY LABORATORY	
MODEL	ATELIER GRIGIO 15X90mm / 6"X36"

BODY TYPE	PORCELAIN Group Bla
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	Body Technical Specifications	TEST METHOD	Standard Value	Pass/Fail
	Length and Width	ISO 10545-2 ASTM C499	+/- 0.6 %	PASS
	Thickness	ISO 10545-2 ASTM C499	+/- 5 %	PASS
	Straightness of sides	ISO 10545-2 ASTM C485	+/- 0.5 %	PASS
	Surface Planarity	ISO 10545-2 ASTM C485	+/- 0.5 %	PASS
	Squareness/Rectangularity	ISO 10545-2 ASTM C502	+/- 0.6 %	
	Water Absorption	ISO 10545-3 ASTM C373	EB ≤ 0.5 %	PASS
	Modulus of Rupture	ISO 10545-4 ASTM C648	S ≥ 1300 N > 500lbf	PASS
	Bending Strength	ISO 10545-4 ASTM C482	R ≥ 35 N/mm ² > 200psi	PASS
	Frost Resistance	ISO 10545-12 ASTM C1026	RESIST	PASS
	Linear Thermal Expansion Coefficient	ISO 10545-8 ASTM C372	9*10 ⁻⁶ K ⁻¹ max.	PASS

	Technical Specifications of Surface	TEST METHOD	Standard Value	Pass/Fail
	Slipperiness	UNE-ENV-12633	CLASS 2 (Rd 45)	PASS
		ANSI A137.1:2012	> 0.42W	PASS
	Surface Abrasion Resistance	ISO 10545-7	III	PASS
	Surface Hardness (MOHS Scale)	UNE 67-101	4	PASS
	Acids and Alkalis Resistance	ISO 10545-13 ASTM C650	GLA/GLA	PASS
	Staining Resistance	ISO 10545-14 ASTM CTI 81-7	5	PASS
	Surface Quality	ISO 10545-2	>95 % OK	PASS
	Shade Variation	Tiles with random shade and aspect variation		V3

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